



reddot winner 2022





User manual























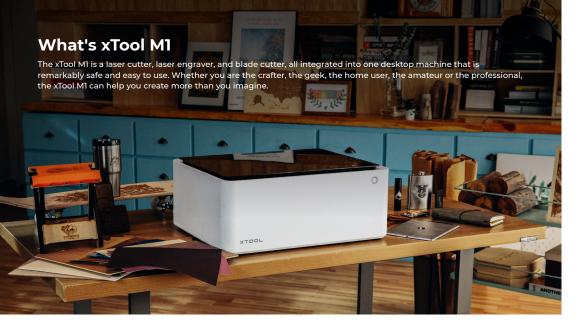
Hybrid Laser & Blade

Powerful Cutting Capability

Ultra-fine Precision

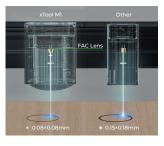
Super Easy to Use

Hight Security





With both laser and blade technology xTool M1 integrates Laser Engraving, Laser Cutting and Blade Cutting into oneMachine.



With both laser and blade technology, Compressed Spot Technology allows xTool M1 integrates Laser Engraving, for a 0.01mm ultra-high precision.



With its 16MP wide-angle camera, xTool M1 shows a preview of your design in the work area.



Easy to use software, available for desktop and laptop, as well as mobile devices.



With the rotary attachment, users can switch from 2D cutting and engraving to cylinder engraving.



Stainless steel, acrylic, kraft paper, cardboard, wood board, leather, plastic, MDF, glass, marble, ceramic, jade, and more. Creativity is not limited by the material.

Great accessories to choose from



RA2 Pro

The world's first 4-in-1 rotary engraving module not only for normal cylinders but also for extra-long objects, irregular cylinders, balls, and rings.



xTool Smoke Purifier

3-layer filtration system including premium activated carbon and HEPA filters to achieve a 99.97% purification rate, remove fumes, dust, and unpleasant odors.



Premium Material Package

The M1 bundle Kit comes with the premium material package. The official xTool consumables store and case library help users to explore and extend their creativity.

Tech Specification

LASER SYSTEM		Al System			
Laser Module Output Power	5W/10W	Al Camera			√
Laser Source	Diode laser	Image Resolution			500dpi
Wavelength	455nm	Open the lid and stop working		ing	√
Laser Spot	0.08mm*0.08mm	WORKING AREA			
Carving Precision	0.01mm			aser: 385*300mm (15*12 inch)	
Routing Speed	160mm/s	Working Area	Blade: 365*300mm (14.37*11.81 inch)		
SOFTWARE DEQUIREMENTS		Size and Weight			
Connecting Interfaces	USB/Wi-Fi	Product Weight		9.8kg	
Operating Systems	Windows/macOS/ Android/iOS	Product Size(L x W x H)		557*453*230mm (22*18*9 inch)	
Control Software	XCS				